Pump Tank Sizing - Draft



DETERMINE AREA AND GALLONS PER INCH					
1.	A. Rectangle area = Length (L) X Width (W) $ft = ft^{2}$ B. Circle area = $\Re r^{2}$ (3.141593 X radius X radius) $3.14 X = ft^{2}$ ft = ft^{2}	Length	Width		
2.	C. Get area from manufacturer ft^2 Calculate Gallons Per Inch: There are 7.48 gallons per cubic foot. Therefore, multiply the area from 1.A, 1.B, or 1.C by 7.48 to determine how man holds. Then divide that number by 12 to calculate the gallons per inch. (Area X 7.48 gallons/ft ³)/(12 in/ft) = ft^2 X 7.5 gal/ft ³ + 12 in/ft =	ny gallons the tank	ius		
TANK	CAPACITY				
3.	Select the required Minimum Tank Capacity based on the table to the Gallons	Design Flow (Gallons Per Minimum Pum Day)	np Tank Capacity (Gallons)		
4.	Calculate Total Tank Volume	0-600 500	or Alternating Dual Pumps		
Α.	Depth from bottom of inlet pipe to tank bottom:	601-4,999 100% of the Design Flo	w or Alternating Dual Pumps		
В.	Total Tank Volume = Depth from bottom of inlet pipe (Line 4.A) X Gallons/Inch (Line 2)	5,000-9,999 50% of the Design Flow	v and Alternating Dual Pumps		
	in X Gallons Per Inch = Gallons		Volume of Liquid in Pipe		
5.	Calculate Volume to Cover Pump (The inlet of the pump must be at least 4-inches from the bottom of the pump tank & 3 inches of water covering the pump is recommended)		Pipe Diameter (inches)		
	(Pump and block height + 3 inches) X Gallons Per Inch (Line 2)		1 0.045		
	Gallons Per Inch = Gallons		1.25 0.078 1.5 0.110		
DOSIN	G VOLUME		2 0.170		
7.	Calculate Minimum Pumpout Volume (5 times Volume of Supply and Distribution Pipes)		3 0.380		
	Volume of Distribution Piping - Line 17 of the Pressure Distribution Worksheet	Gallons	4 0.661		
	Minimum Pumpout Volume = Volume of Distribution Piping X (choose 3-5)	Gallons	<u></u>		
8.	Calculate Maximum Pumpout Volume (25% of Design Flow) Design Flow:	gpd X 0.25 =	Gallons		
9.	Dosing Volume = Select a volume for 4-5 doses per day and is between the minimum (Line 7) and maximum (Line 8) pumpout volume:	Gallons			
10.	Calculate Doses Per Day = Design Flow / Dosing Volume gal ÷ gal =	Doses Per Day			
11.	Calculate Drainback:				
	A. Diameter of Supply Pipe= inches B. Length of Supply Pipe =	ft			
	C. Volume of Liquid Per Lineal Foot of Pipe = Gallons				
	D. Drainback = Length of Supply Pipe X Volume of Liquid Per Lineal Foot of Pipe				
12.	Total Dosing Volume = Dosing Volume (Line 9) plus Drainback (Line 11.D)				
	gal + gal = Gallons				

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13	3 Calculate Float Separation Distance using Dosing Volume.		
10	Dosing Volume (Line 12)/Gallons Per Inch (Line 2)		
	gal ÷ gal/in. = Inches		
14	4 Calculate Gallons for Alarm (typically 2-3 inches)		
	Choose Alarm Depth		
	Inches		
	Alarm Depth (inch) x Gallons Per Inch (Line 2)		
	In. X gal/in. = Gallons		
45	_ Calculate Total Gallons = Gallons Over Pump (Line 5) + Dosing Volume (Line		
15	5 12) + Gallons for Alarm (Line 14)		цд
	gal + gal + gal =	Gallons	
16	6 Minimum Tank Depth = Total Gallons (Line 15)/Gallons Per Inch (Line 2)		
	gal ÷ gal/in. = Inches =		<u> </u>
			<u> </u>
17	7 Set Pump-On and Pump-Off Floats	Alarm Denth ir	
	. ostrampon and rampon maats.		<u> </u>
Α.	Distance to set Pump On Float=[Gallons to Cover Pump (Line 5) plus Dosing		Galldns
	Volume (Line 9)] / Gallons Per Inch (Line 2):	Pump On ir	n
		Inches	
(incres	Dose Volume =Gallons
		Pump Off ir	n 🖌
В.	Distance to set Pump Off Float=Gallons to Cover Pump (Line 5) / Gallons Per	-	
1	gai ÷ gai/in. = inches		Gallers
1			
18.	3. Available Reserve Capacity [depth of tank (Line 4.a) - alarm depth (Line 1	6)] x Gallons Per Inch	
((gal - in.) X gal/in. =	gallons Minimum Requ	ired = Design Flow = gallons
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TIME/	E/DOSING SETTINGS		
TIME/I 19.	E/DOSING SETTINGS 9. Required Flow Rate:		
TIME/I 19. A	E/DOSING SETTINGS 9. Required Flow Rate: A. From Design (Line 11 of Pressure Distribution Worksheet):	GPM	
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TIME/I 19. A B 20. 21.	E/DOSING SETTINGS Required Flow Rate: A. From Design (Line 11 of Pressure Distribution Worksheet): B. Or calculated: GPM = Change in Depth (in) x Gallons Per Inch (Line 2) / Time X ÷ = C. Choose a Flow Rate from Line 19.A or 19.B above. C. Calculate TIMER ON setting:	GPM Interval in Minutes GPM GPM	
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